

Date: Tuesday, 19/08/2008 10:44:01 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : TUBE

Job Number : 41385-1

Estimate Number : 13374

P.O. Number :

Part Number : D37695

This Issue : 19/08/2008 S.O. No. :

Drawing Number : D3769 REVA

Prsht Rev. : NC

Project Number : N/A

First Issue : 11 Type : SMALL / MED FAB

Drawing Revision : A

Previous Run : 40977

Material :

Due Date : 20/08/2008

Qty: 20 Um: Ea

Written By :

Checked &amp; Approved By : MF 08-08-19

Comment : Est Rev:A 08-06-18 rev.A as per dwg DD verified by:EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 M6061T6T1000W065

6061T6 RD TUBE 1.00 x .065w



Comment: Qty.: 1.7579 f(s)/Unit Total : 35.1582 f(s)

6061T6 TUBE (1.00" x 0.65" wall)

batch: M108819

SAP

08/08/19 (2)

2.0 SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-cut tube to length as per dwg D3769

2-drill holes thru on both ends of tube as per dwg D3769

3- deburr

SAP 08/08/19 (2)

08-08-19

SAP 08/08/19 (2)

3.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAP 08/08/19 (2)

4.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

SAP 08-08-19 (x2)

5.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

SAP 08-08-19 (2)



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Customer: CU-DAR001 Dart Helicopters Services

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Part Number: D37695

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

MF 08-08-19

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/20 *[Signature]*

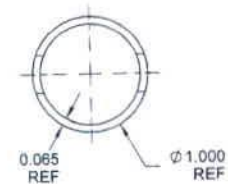
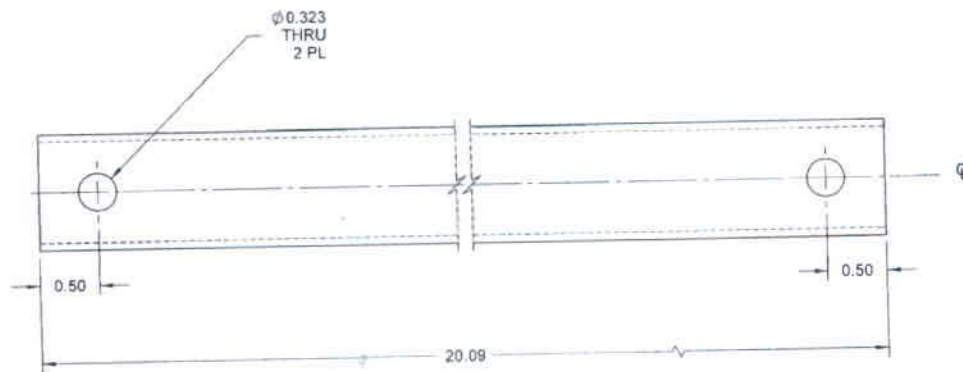
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-19





D3769-5 TUBE

**RELEASED**  
*CH. D. 16 / 11/04*

*41385*

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG APPR	<i>[Signature]</i>	D3769	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR	<i>[Signature]</i>	TUBE	NTS
DATE	08.06.04	<small>           COPYRIGHT © 2004 BY DART AEROSPACE LTD.            THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE BASIS OF THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COMMERCIAL OR INDUSTRIAL PURPOSES WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.         </small>	

